

# **Master Thesis**

# Your contribution to Power-to-Chemicals: Impact of renewable H<sub>2</sub> on methanol synthesis

#### Research field

- ☐ Catalyst Development
- □ Process Engineering
- □ Catalyst Deactivation

# Ausrichtung

- ☐ Lab Synthesis
- Material Characterization
- Development of MeasurementTechniques

#### **Studies**

- □ Chemical Engineering
- □ Chemistry
- Material Science
- Physics
- ☐ Economical Engineering

## Start

15.10.2025

### Contact

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### Motivation

The deactivation of copper/zinc-based catalyst materials in methanol synthesis is a challenge, especially with regard to future use with  $CO_2$  and renewably generated  $H_2$ .<sup>1–3</sup> Potential impurities in low-emission hydrogen can have a significant impact on deactivation behavior and thus on catalyst activity. Your task is to test and evaluate this influence in a parallel reactor for methanol synthesis. For this purpose, a targeted operating program will be discussed and implemented within the team. In doing so, you will contribute to the improvement of catalyst systems. In addition to scientific work, this work in our team will allow you to gain knowledge.

- You will learn how to operate parallel reactor systems.
- You will learn how industrial-scale methanol catalysts work and which parameters are important.
- You will learn how to ensure high-quality quantitative measurements.

#### References

(1) Warmuth, L.; Steurer, M.; Schild, D.; Zimina, A.; Grunwaldt, J.-D.; Pitter, S. Reversible and irreversible structural changes in Cu/ZnO/ZrO<sub>2</sub> catalysts during methanol synthesis. *ACS Appl. Mater. Interfaces* **2024**.

(2) Fichtl, M. B.; Schlereth, D.; Jacobsen, N.; Kasatkin, I.; Schumann, J.; Behrens, M.; Schlögl, R.; Hinrichsen, O. Kinetics of Deactivation on  $\text{Cu/ZnO/Al}_2\text{O}_3$  Methanol Synthesis Catalysts. *Appl. Catal. A-Gen.* **2015**, *502*, 262–270. DOI: 10.1016/j.apcata.2015.06.014.

(3) Kung, H. H. Deactivation of methanol synthesis catalysts - a review. *Catal. Today* **1992**, *11* (4), 443–453. DOI: 10.1016/0920-5861(92)80037-N.

# The work is divided into the following steps:

- Familiarization with the literature on deactivation processes in methanol synthesis
- Plant operation to test a simulated gas mixture with potential impurities from electrolysis
- Evaluation of operating data with regard to activity, selectivity, and stability with and without impurities
- Combination of results to determine a deactivation mechanism

#### Notes

We offer excellent support and the opportunity to work in an interdisciplinary team on a futureoriented subject area. Independent work and the motivation to familiarize yourself with new subject areas are required. You can get more information from Lucas Warmuth at any time.

Prof. Dr.-Ing. Jörg Sauer